


**P.A. – S.p.A. – EQUIPAGGIAMENTI TECNICI DEL LAVAGGIO**

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 ART. 2497 – BIS C.C. DIREZIONE E COORDINAMENTO BENETTI srl R.I. TRIB. DI RE 01480690351  
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## VS140-VS240 - Relief valves

**Technical manual: E 220**

Suitable to be utilized as relief valve on pressure washers



### DN 10

- **60.1550.00** VS140 G3/8 M
- **60.1560.00** VS240 G3/8 M
- **60.1570.00** VS140 3/8NPT M
- **60.1580.00** VS240 3/8NPT M

- Central Body in Brass
- Ball seal made of Polyacetalic.
- Moving parts totally protected.
- Secure sealing to avoid leakage.
- External discharge to emphasize the intervention

### TECHNICAL SPECIFICATIONS

Maximum temperature 60°C (1)

PART NUMBER	RATED PRESSURE	PERMISSIBLE PRESSURE	MINIMUM ADJUST. PRESSURE	RESIDUAL PRESSURE DISCHARGE	(2) PRESSURE INCREASE	MAX FLOW RATE	INLET	WEIGHT
	bar - MPa	bar - MPa	bar - MPa	bar - MPa	bar - MPa	L/min		
<b>60.1550.00</b>	140 - 14	180 - 18	100 - 10	49 - 4.9	15 - 1.5	24	G3/8 M	140
<b>60.1560.00</b>	240 - 24	290 - 29	130 - 13	50 - 5	32 - 3.2	24	G3/8 M	140
<b>60.1570.00</b>	140 - 14	180 - 18	100 - 10	49 - 4.9	15 - 1.5	24	3/8NPTM M	140
<b>60.1580.00</b>	240 - 24	290 - 29	130 - 13	50 - 5	32 - 3.2	24	3/8NPTM M	140

(1) The valve has been designed for a continuous use at a water temperature of 40°C. It can resist for short periods at a maximum temperature of 60°C.

(2) **Pressure increase** = is the increase of pressure needed into the valve for discharging the max. flow when utilized at rated pressure.

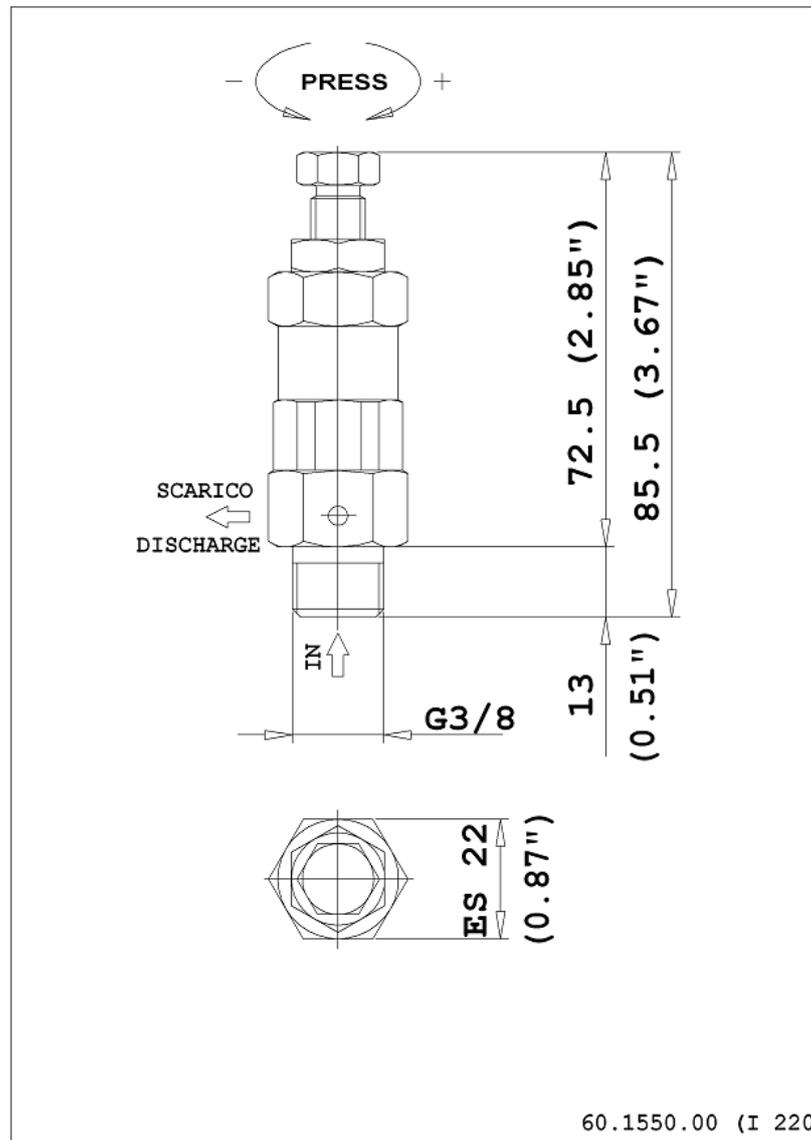
**Instruction manual, maintenance, installation, spare parts.**

For a correct utilization, follow the directions of this manual.

**Re-print them on the use and maintenance booklet of the machine.**

n. 12.9220.00

## DIMENSIONAL DRAWING



## INSTRUCTIONS

### SELECTION

This product is to be utilized with clean fresh water, even slightly additivated with normal detergents. For use involving different or corrosive liquids, contact the PA Technical department. Choose the valve in line with the data of nominal running (system rated pressure, max flow and max temperature). In any case, the pressure of the machine should not exceed the permissible pressure rate imprinted on the valve. The fitted valve, in line with these indications, avoids pressure spikes whilst the machine is in operation.

### INSTALLATION

This accessory, on a system that produces hot water, must be fitted **in front of the heat generator**.

Utilize connection fittings in compliance to the dimensions and performance of the valve. Avoid restriction of the passage diameters which can be the cause of malfunctions, pressure reduction and duration.

ATTENTION: these valves are **not pre-adjusted**. Wrong or excessive screwing of the adjustment nut will compress the spring totally and **JAM THE VALVE COMPLETELY**.

### OPERATIONS

The valve inlet is on the opposite side of the screw adjustment; the discharge port is lateral. Keep this in mind when positioning the valve in relation to the jet discharge. To re-set the working pressure, it is necessary to stop the pump in order to allow the shutter to close, check the reason of the valve intervention and then re-start the pump. After various interventions, it may be necessary to replace the ball (2) in order to maintain perfect sealing

**PRESSURE ADJUSTMENT/SETTING**

The adjustment has to be made in such a way that the pressure setting is not superior to the system working pressure and its accessories; this prevents the arising of numerous pressure increases in hot water systems and static pressure (gun shut off).

**PROBLEMS AND SOLUTIONS**

PROBLEMS	PROBABLE CAUSES	SOLUTIONS
Valve cycles	- Air inside the system - Seat worn out - Clogged circuit	- Flush out - Replace - Clean or widen passages
The valve does not reach pressure	- Unproper nozzle size - Seat worn out - Damaged nozzle	- Replace - Replace - Replace
Pressure spikes	- Clogged nozzle - Spring totally compressed	- Clean - Repeat adjustment & replace nozzle
Water leaking at discharge	- Damaged seat	- Replace

**MAINTENANCE**

In normal working conditions the relief valve should not open (no water discharge); if the valve is fitted on the pump head, it is in any case submitted to pressure cycles which have to be calculated for maintenance.

**STANDARD:** every 400 working hours (approximately 10000 working cycles of the system), check and lubricate the seals with water resistant grease.

**SPECIAL:** every 800 working hours (approximately 20000 working cycles of the system), control the wear of the seals and internal parts and, if necessary, replace with original PA parts taking care, during installation, to lubricate with water resistant grease. furthermore, verify the absence of scale or dirt on the seat and the shutter.

**ATTENTION:** reassemble the valve in the correct manner paying special attention how to set the valve as described in the paragraph PRESSURE ADJUSTMENT/SETTING.

Maintenance has to be carried out by Specialized Technicians.

**The manufacturer is not to be considered responsible for damage as a result from incorrect fitting and maintenance**

Technical data, descriptions and illustrations are indicative and liable to modification without notice.

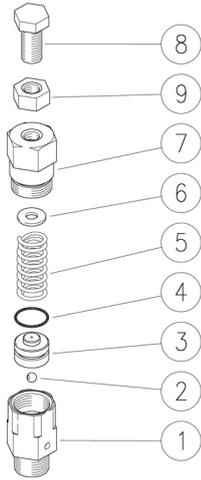
**REGULATIONS: see norm manual**

For a correct utilization, follow the directions described in this manual and re-print them on the Use and maintenance manual of the machine.

Make sure that you are given **the Original Conformity Declaration** for the accessory chosen. The present manual is valid for all un-loader valves named **VS140-VS240**.

60.1550.00 VS140 válv.segur. G3/8M

60.1560.00 VS240 válv.segur. G3/8M



60.1570.00 VS140 válv.segur. 3/8M Npt

60.1580.00 VS240 válv.segur. 3/8M Npt

Pos.	Código	Descripción	C.dad	K1	K2	K3	K4	
1	60.1551.31	Cuerpo VS140-240 G3/8M lat.	1					3
1	60.1571.31	Cuerpo VS140-240 3/8M Npt lat. (1,2)	1					3
2	14.7411.00	Bola 3/16" plást.	1					10
3	60.1553.31	Pistón 17mm lat.	1					5
4	10.3064.01	Junta tór. 1,78x14 mm Ni 85	1					10
5	60.1554.51	Muelle 2,3x14x34 mm inox	1					5
5	60.1561.51	Muelle 2,6x14x34 mm inox (3,2)	1					5
6	14.3570.00	Arandela 6,2x14x1,5 mm inox	1					10
7	60.1552.31	Rac. portamuelle M10-M20x1,5 lat.	1					5
8	60.1555.51	Torn. regulac. válv. M10x25 inox	1					5
9	11.4627.50	Tuerca hex. M10 inox	1					10

(1) 60.1570.00 (2) 60.1580.00 (3) 60.1560.00