



P.A. – S.p.A. – EQUIPAGGIAMENTI TECNICI DEL LAVAGGIO

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VRPP 200/280 – Pressure regulating valve by pneumatic control

Technical manual: **E 270**

The Valve, fed by compressed air, maintains the pressure steady throughout the circuit discharging in bypass the excess of water. If the supply of the compressed air is interrupted, the circuit goes into low pressure.



• **60.5330.00** VRPP 200/280 G 1" FF

- Pneumatic piston control.
- Pneumatic piston at max pressure => max defined pressure ; without air pressure => circuit in low pressure
- Possibility to vary the working pressure by adjusting the air feed pressure
- Possibility to adjust the max working pressure mechanically.
- Usable with a multiple number of lances.
- High balancing to guarantee slight variations of the rated pressure when the flow varies in bypass.
- Two fixing holes of diameter 8.5 mm.

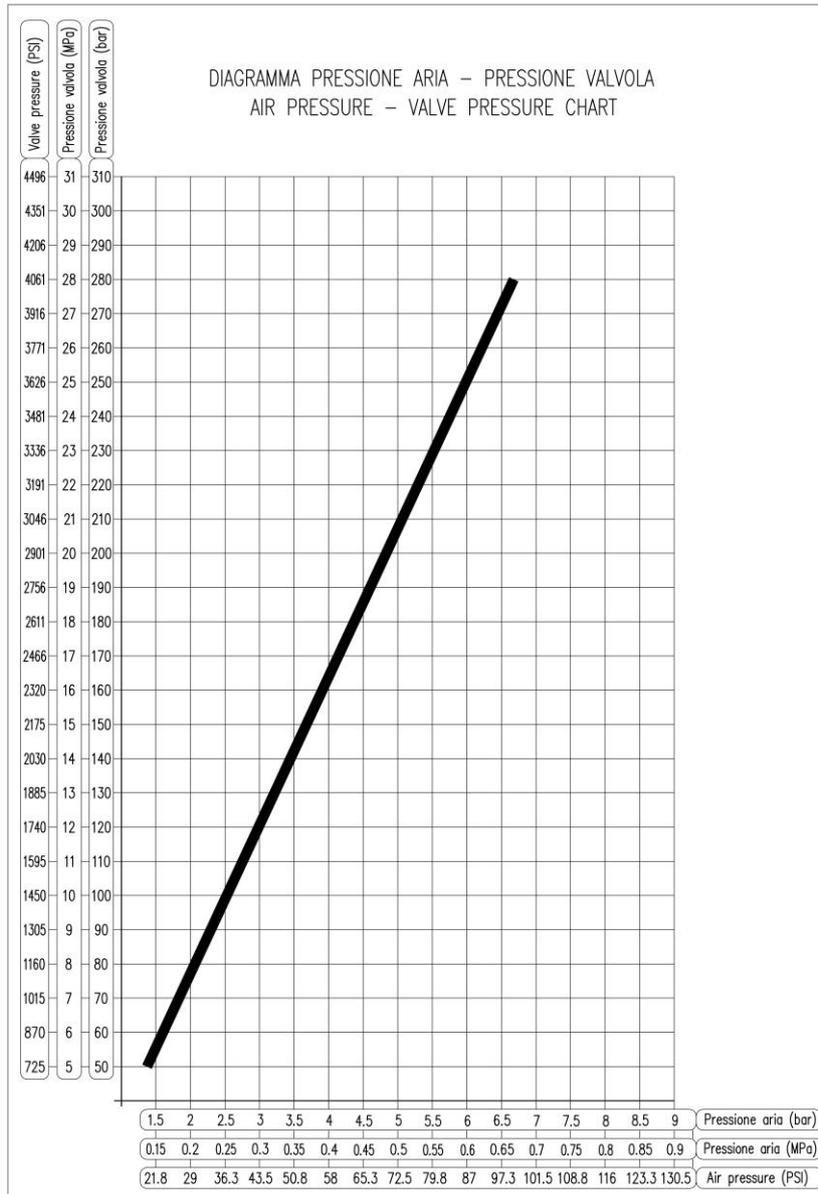
Technical specifications

Construction material		Brass body and internal parts in Sst Alluminium Pneumatic Jack									
Rated temperature (1)		90°C									
Rated diameter		DN 25									
PART NUMBER	RATED PRESSURE		PERMISSIBLE PRESSURE		MINIMUM ADJUSTABLE PRESSURE		MAXIMUM AIR PRESSURE		MAXIMUM FLOW RATE	WEIGHT	INLET OUTLET BYPASS
	bar	MPa	bar	MPa	bar	MPa	bar	MPa	l/min	g	
60.5330.00	280	28	310	31	28	2.8	10	1	200	4515	G 1" F

(1) The valve has been designed for a continuous use at a water temperature of 60°C. It can resist for short periods at a maximum temperature of 90°C

PRESSURE ADJUSTMENT/SETTING

The adjustment has to be made with the system under pressure and the gun open and with the air feed pressure at 4 bar – 0.4 MPa. Vary the pressure by screwing/unscrewing the attachment in which the jack head is fitted (pos 14) by means of an Hex key 50. This operation will result easy if the correct nozzle has been chosen. When the attachment is tightened (pos 14) a consequent increase of pressure has to correspond; if, before reaching the desired value during tightening the pressure increase does not correspond, **do not insist** but verify the correct ratio nozzle/flow pressure. Upon reaching the desired pressure, tighten the nut (pos 16). After setting the maximum pressure, **it is possible anyhow to vary the valve work pressure by adjusting the air feed pressure**. By increasing air feed pressure, valve pressure will increase as well. To decrease valve pressure, it is necessary to reset air pressure and subsequently increase it again up to the desired pressure level. If the air feed is interrupted the complete circuit will go into low pressure.



PROBLEMS AND SOLUTIONS

PROBLEMS	PROBABLE CAUSES	SOLUTIONS
Valve cycles	<ul style="list-style-type: none"> - Air inside the system - Worn out seals - Clogged bypass or diameter too small 	<ul style="list-style-type: none"> - Flush out - Replace - Clean or widen passages
The valve does not reach working pressure	<ul style="list-style-type: none"> - Piston seals ruined - Presence of impurities between seat and shutter - Seat & shutter worn out - Nozzle worn out - Incorrect choice of nozzle - Air shortage in pneumatic jack - Air pressure too low - Pneumatic jack seals worn out 	<ul style="list-style-type: none"> - Replace - Clean seat - Replace - Replace - Fit nozzle with inferior flow factor - Open air compressed feed - Reset air pressure to circa 4 bar - Replace
Pressure spikes	<ul style="list-style-type: none"> - Minus min.5% of total flow in discharge - Clogged nozzle 	<ul style="list-style-type: none"> - Re-adjust correctly - Clean or replace

MAINTENANCE

STANDARD: every 400 working hours (circa 10,000 cycles), check and lubricate the seals with water resistant grease.

SPECIAL: every 800 working hours(circa 20,000 cycles), control the wear of the seals and internal parts and if necessary, replace with original PA parts taking care during installation and to lubricate with water resistant grease.

Maintenance has to be carried out by **Specialized Technicians**.

The manufacturer is not to be considered responsible for damage as a result from incorrect fitting and maintenance

REGULATIONS : see norm manual

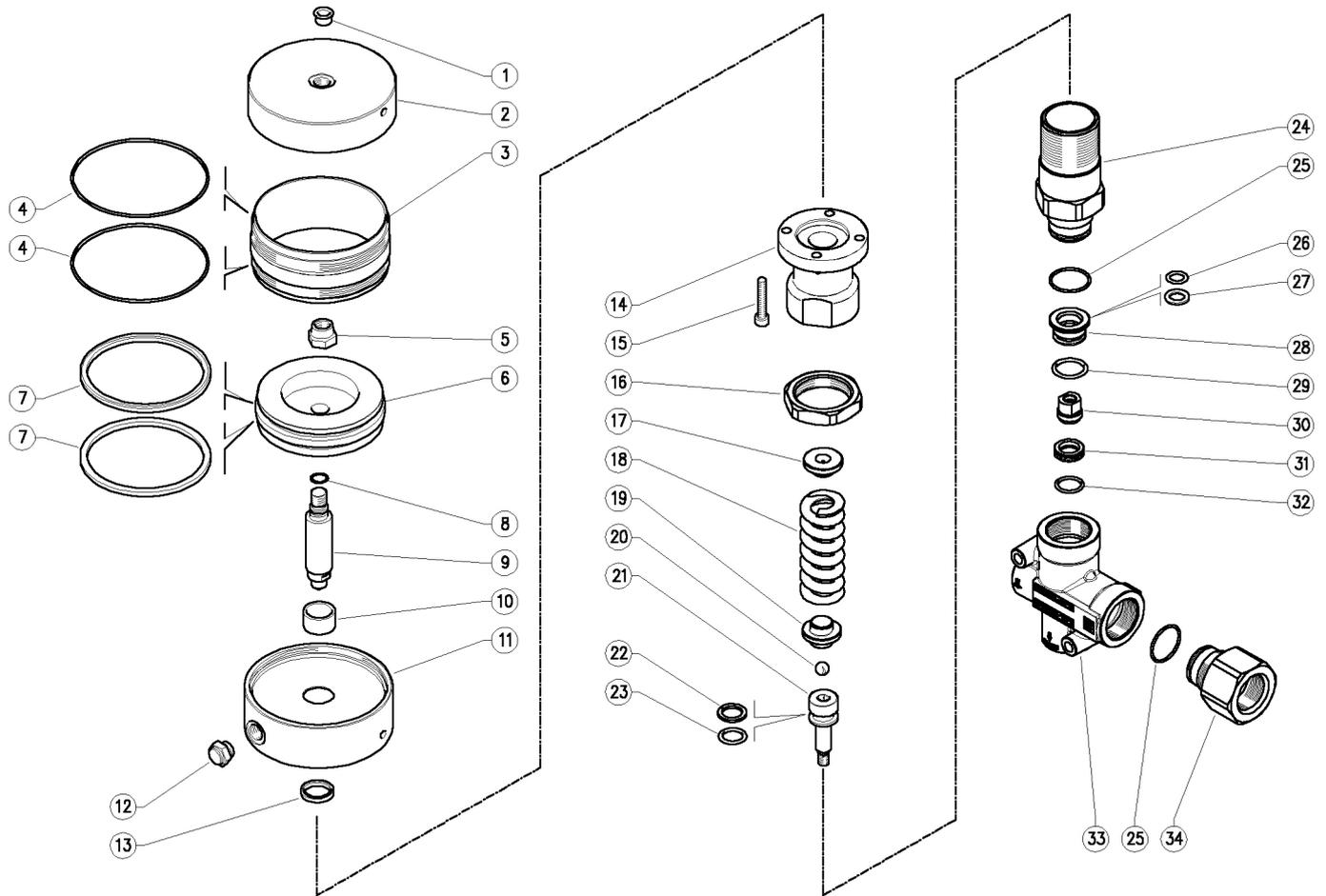
For a correct utilization, follow the directions described in this manual and re-print them on the Use and maintenance manual of the machine.

Make sure that you are given **the Original Conformity Declaration** for the accessory chosen. The present manual is valid for all unloader valves named **VRPP 200/280**.

Technical data, descriptions and illustrations are indicative and liable to modification without notice.

Instruction manual, maintenance, installation, spare parts <u>For a correct utilization, follow the directions of this manual</u> <u>Re-print them on the Use and Maintenance booklet of the machine.</u>	n. 12.9270.00

60.5330.00 VRPP 200-280 regul.valv. 1"F Bsp -air contr.



Pos.	P/N	Description	Q.ty	K1	K2	K3	K4		Pos.	P/N	Description	Q.ty	K1	K2	K3	K4	
1	15.3720.14	Plug, 1/4" Bsp plast.	1					4	18	60.4308.61	Spring 8x26x85mm	1					3
2	60.5325.41	Valve bottom, Al	1					3	19	60.4304.31	Spring guide spacer, brass	1					2
3	60.5324.46	Jacket, Al	1					3	20	14.7461.00	Ball, 13/32" Sst.	1					10
4	10.3106.00	O-ring, 2x103 mm	2	•				5	21	60.5004.51	Piston, M8 Sst.	1					2
5	11.4740.00	Hex. nut, M12	1					10	22	10.4081.00	Back-up ring, 15,8x22x2 mm	1	•				10
6	60.5326.41	Piston, Al	1					3	23	10.3237.00	O-ring, 3,53x15,47 mm	1	•				10
7	10.2100.00	Piston seal, 90x100x4,5 mm	2	•				5	24	60.4331.31	Spring holder M45	1					1
8	10.3058.01	O-ring, 1,78x10,82 mm	1	•				10	25	10.3077.08	O-ring, 1,78x28,3 mm Ni 85	2	•				10
9	60.5321.61	Piston, 20-M12x94 mm	1					3	26	10.3234.00	O-ring, 3,53x10,69 mm	1	•				10
10	60.5323.85	Bushing, opn. 20x24x14,8 mm PTFE	1	•				3	27	10.4080.00	Back-up ring, 12x18,2x2 mm	1	•				10
11	60.5322.41	Valve head, Al	1					3	28	60.5010.31	Reduction bushing, brass	1					2
12	11.8901.14	Pneum. filter, G1/4	1					3	29	10.3195.01	O-ring, 2,62x20,29 mm Ni 90	1	•				10
13	10.2020.25	Stem seal, 20x25x4 mm	1	•				5	30	60.5003.51	Shutter pin, M8 Sst.	1	•				3
14	60.4332.31	Piston holder-brass	1					1	31	60.5002.51	Seat, 15,8x23x6 mm Sst.	1	•				2
15	16.1897.22	Screw, DIN912 M6x22 mm z.pl.	4					5	32	10.3072.01	O-ring, 1,78x20,35 mm Ni 85	1	•				10
16	60.4333.31	Counter-nut M45 brass	1					1	33	60.4305.35	Housing-VB200/280, 1"Bsp brass	1					1
17	60.4306.31	Spring guide spacer, brass	1					2	34	60.4303.31	Shutter coupl., 1"Bsp F brass	1					1
Kit	P/N	Description															
K1	60.4309.24	Spares kit -VB200/280, 10x1pcs.						1									
K2	60.5327.24	Spares kit -pneum. cylinder, 5x1pcs.						1									



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SYSTEM CERTIFIED BY DNV
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